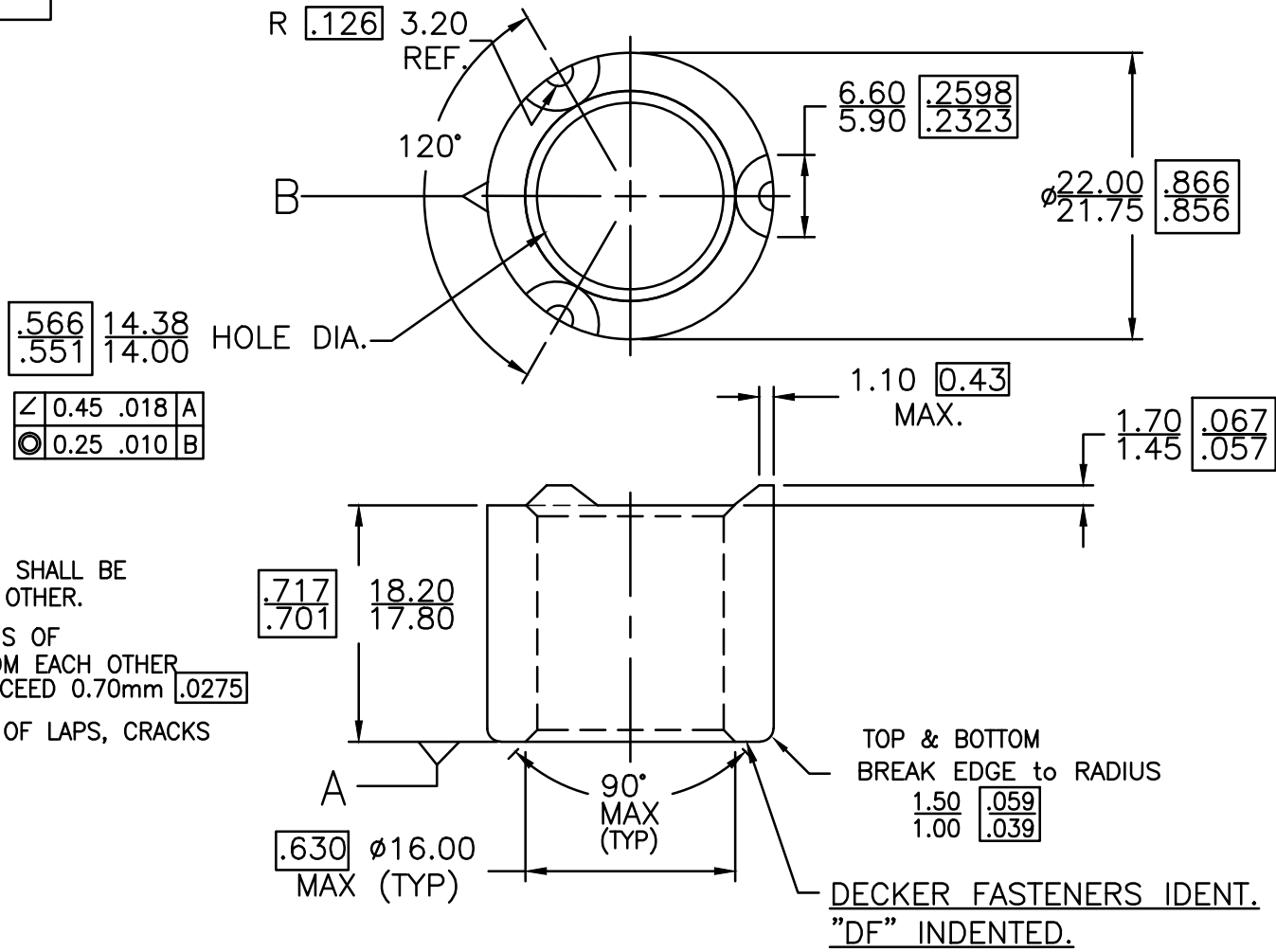


NOTE: DIMENSIONS IN ARE IN INCHES.



NOTES:

1. HEIGHTS OF WELD PROJECTIONS SHALL BE WITHIN 0.15mm 006 OF EACH OTHER.
2. THE DISPERSION OF THE WIDTH'S OF PROJECTIONS FOR WELDING FROM EACH OTHER IN ONE (1) NUT SHALL NOT EXCEED 0.70mm .0275
3. ALL SURFACES SHALL BE FREE OF LAPS, CRACKS SEAMS, BURRS AND VOIDS.

$\frac{.566}{.551}$	$\frac{14.38}{14.00}$	HOLE DIA.
\angle	0.45 .018	A
\odot	0.25 .010	B

C/N	S	CHANGE	DATE	DR	CH	OK
	A					
	B					
	C					
	D					
	E					



CONFIDENTIAL

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PART NAME WELD NUT - ROUND		
CUSTOMER PART NO.		
MATERIAL C1010 STEEL		
FINISH PLAIN		SCALE 2xSIZE
DRAWN BY * MAK	DATE 9/18/09	PART NO.
CHECKED BY	APPROVED BY	625-8650