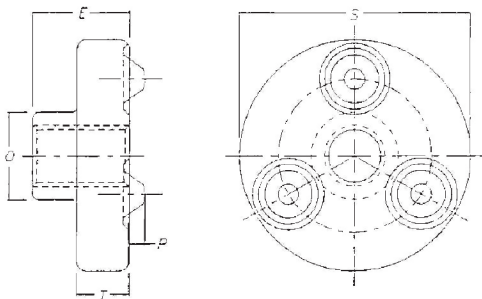


Ford Round Projection Weld Nuts – Threaded

Nominal Size	Pitch	d _a	Pilot Dia., d _e		H		h ₁		h ₂		Ford Part Numbers	
		±0.2	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Steel	Plain
M4	0.7	13.5	5.5	5.7	4.15	4.45	1.10	1.35	0.65	0.85	W520700	
M5	0.8	14.5	6.5	6.7	4.40	4.70	1.10	1.35	0.65	0.85	W520701	
M6	1	16.3	7.5	7.7	4.90	5.20	1.30	1.55	0.75	1.00	W520702	
M8	1.25	22	10.4	10.7	6.44	6.80	1.75	2.00	1.19	1.50	W520703	
M10	1.50	24	12.4	12.7	8.04	8.40	1.75	2.00	1.19	1.50	W520704	
M12	1.75	27.5	14.4	14.7	10.37	10.80	2.25	2.50	1.78	2.00	W520705	
M14	2.00	29.5	16.4	16.7	14.5	15.0	2.25	2.50	1.78	2.00	W520706	

Unthreaded

Nominal Size	Hole Size	Ford Part Numbers	
		Steel	Plain
	±0.5		
M4	3.68	W520710	
M5	4.64	W520711	
M6	5.5	W520712	
M8	7.35	W520713	
M10	9.3	W520714	
M12	11.2	W520715	
M14	13.2	W520716	



GM Round Projection Weld Nuts

Nominal Size	Thread Pitch	E		O		P	S		T		Hole Punch Size	GM Part Numbers	
		Overall Set Down Height		Extrusion Outer Diameter		Projection Height	Major Diameter		Nut Thickness			Steel	
		Min.	Max.	Min.	Max.	±0.3	Min.	Max.	Min.	Max.		Plain	Thread Mask
M6	1.00	5.8	6.3	8.4	8.9	1.95	18.75	19.25	3.95	4.35	8.5	11517411	22595491
M8	1.25	8.5	9.0	11.2	11.7	1.95	26.30	27.30	5.45	5.91	11.0	11514712	11517413
M10	1.50	9.6	10.2	13.2	14.0	1.95	28.80	29.80	6.00	6.40	13.0	20423400	11517762
M12	1.75	15.0	16.6	16.0	16.3	1.95	31.50	33.50	7.00	8.00	15.0	20297400	22595493